



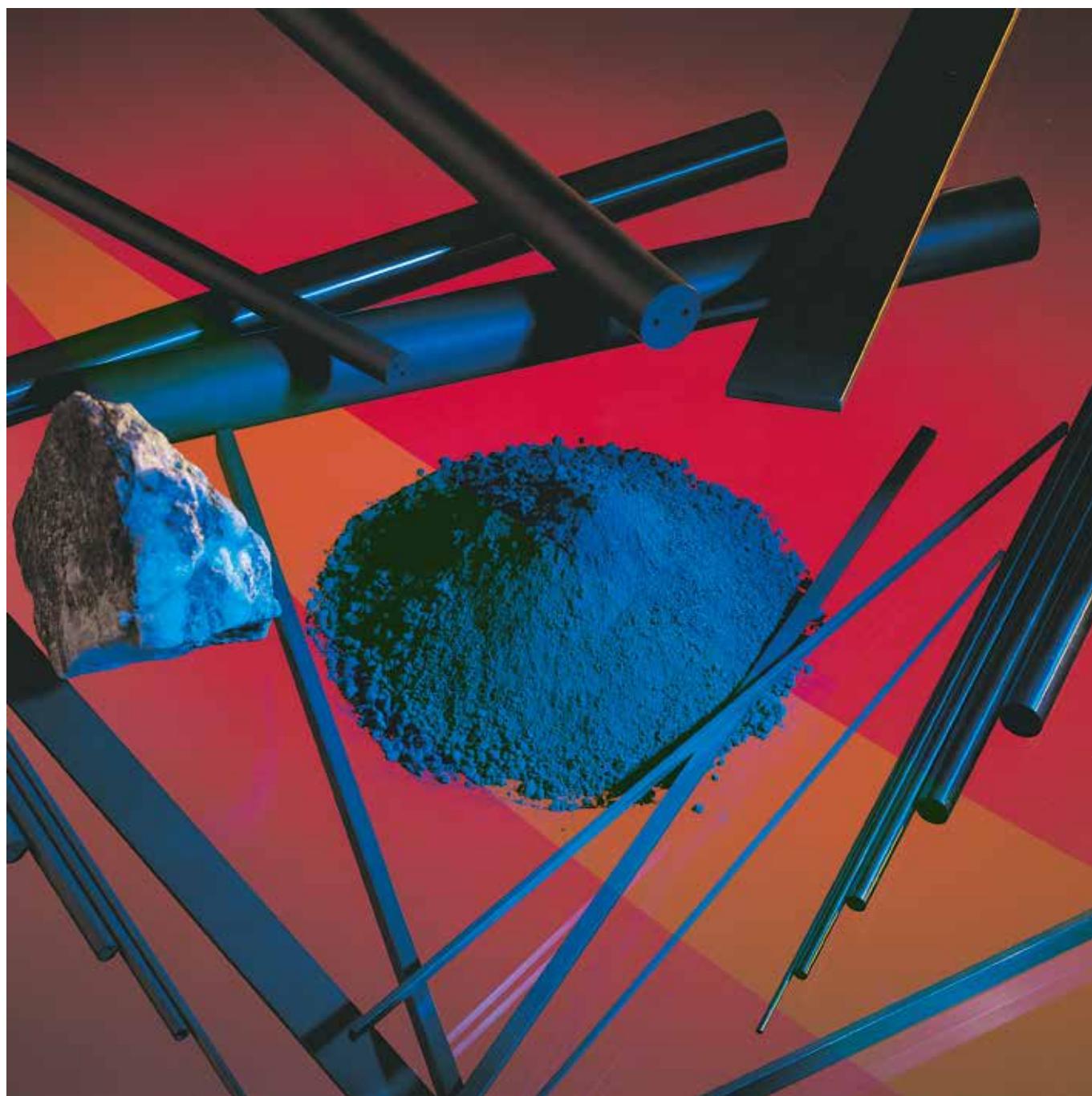
Tungsten Carbide Rods



產品簡介

Tungsten Carbide Rods

NETM
Tungsten Carbide Rods



七駿科技股份有限公司創立於1990年並開始與瑞士碳化鎢鋼原料廠配合銷售碳化鎢鋼圓棒，並用**NETM** 品牌行銷碳化鎢鋼圓棒。我們的技術建立以來，碳化鎢鋼切削刀具是我們的核心業務，我們備有創新的種類及研磨設備設計多樣化的產品。

多年來的經驗配合上高科技化的機台，幫助我們以最高品質達成客戶的需求。

我們著重於提高切削刀具精密度並結合卓越的碳化鎢鋼棒材品質，成為高要求客戶最佳的事業夥伴。

我們的品質管理！七駿保證交給客戶的產品透過完整的製程都能維持品質均一的穩定性。

此外，我們每一位員工都經過完整的訓練，也知道如何達成一致性的標準規格，每年都通過品質管理系統認證ISO 9001:2015。

我們的產品線從碳化鎢鋼圓棒擴及到完整的碳化鎢鋼切削刀具產品。

我們燒結碳化鎢鋼產品系列包含：

- 碳化鎢鋼圓棒
- 碳化鎢鋼圓管
- 碳化鎢鋼水孔圓棒
- 磨光碳化鎢鋼各式雕刻圓棒

我們客製化各種尺寸磨光圓棒的服務能提供客人最適當的產品，並降低使用成本。

材質說明

Technical Instruction


ETM
Tungsten Carbide Rods

材質 Grade	結合劑	粒度	密度	硬度		抗折力	
	Co %	μm	g/cm³	HV30	HRA	TRS	
SMG 特極超微粒	M609	9	0.2~<0.4	14.40	1950	93.8	>4000
UMG 極超微粒	M610	10	<0.5	14.40	1780	93.1	>4000
	M612	12	<0.5	14.10	1720	92.6	>4200
MG 超微粒	M100	6	~0.8	14.80	1790	92.8	>3900
	M210	10	~0.8	14.45	1580	91.8	>4300
	M212	12	~0.8	14.10	1550	91.5	>4300
FG 微晶粒	M409	9	~1.2	14.49	1550	91.5	>3500
	M412	12	~1.2	14.26	1440	90.5	>4000

鋼鐵用高效率立銑刀

鋼鐵多用途立銑刀、難削材

鋁用立銑刀

通用、精加工立銑刀

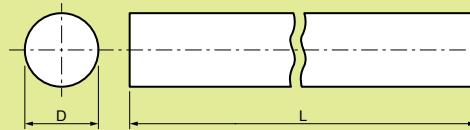
圓頭、R角立銑刀

鑽頭

鉸刀

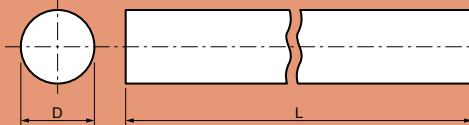
技術資料

材質 Grade		應用特性 Application
SMG 特極超微粒	M609	卓越的特極超微粒等級結合鈷含量Co 9%，是用頂級的鎢搭配其他微量元素，超細微粒在0.2~0.4um之間，顯著超越其他碳化鎢等級的硬度，有極高耐磨耗性和相當的硬度，可輕易切割硬化鋼，高強度鋁合金和新合成材料。
UMG 極超微粒	M610	是頂級的極超微粒碳化鎢材料，因為結合鈷含量Co 10%，具有高硬度及高抗磨性的特性，建議使用在切削高硬度材料且經過鍛鍊的鋼材上，如鑄鋼、鍛鍊過合金鋼和工具鋼等等。
	M612	是優質的銑刀等級的材料，極超微粒等級含有結合鈷含量Co 12%代表了高度的堅韌性，好的TRS抗折力這是必備的等級優勢，可應用在旋轉刀具，可加工於中高硬度鋼鐵材料及模具鋼、鈦合金、高溫合金、不鏽鋼和玻璃纖維強化的塑膠。
MG 超微粒	M100	通用等級是最優質的高度抗磨損材料，使用在鉸孔工具有極高耐磨耗性。適合銑削加工碳纖維、玻璃纖維、複合材料、石磨等，特別適合用鑽石塗層。
	M210	超微粒等級結合鈷含量Co 10%，有最優良的TRS抗折力，廣泛使用在旋轉刀具，針對一般鋼鐵材料及鑄鐵、銅、鋁合金和不鏽鋼、鈦合金有不錯的表現。
	M212	細微粒等級結合鈷含量Co 12%，表現出高硬度和卓越的堅強度，特別適用於鋼鐵及高溫合金、不鏽鋼、鎳合金、鈦合金等難削才銑削刀具，有高度切削角穩定性。
FG 微晶粒	M409	搭配它的切割角度力量和抗磨損-結合它的抗溫性-這個等級主要是強調在研磨粗糙或是針對在很難加工材料的鑽孔用。
	M412	那卓越的橫切力搭配著高度破壞韌性，預先指定這個優良等級適用在很難加工的材料。高度的使用在重切削的粗銑使用。

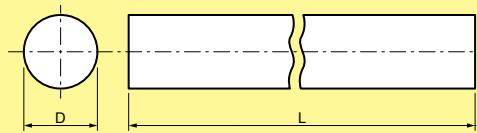


型號規格	D mm	L mm	直徑公差 mm	M609	M610	M612
RR 2.3×330L	2.3	330	-0.05/+0.15	●	○	●
RR 3.3×330L	3.3	330	-0.05/+0.15	●	○	●
RR 3.5×330L	3.5	330	-0.05/+0.15	●	○	●
RR 4.3×330L	4.3	330	-0.05/+0.15	●	○	●
RR 5.3×330L	5.3	330	-0.05/+0.15	●	○	●
RR 6.3×330L	6.3	330	-0.05/+0.20	●	○	●
RR 6.7×330L	6.7	330	-0.05/+0.20	●	○	●
RR 8.3×330L	8.3	330	-0.05/+0.20	●	○	●
RR 9.8×330L	9.8	330	-0.05/+0.20	●	○	●
RR 10.3×330L	10.3	330	-0.05/+0.20	●	○	●
RR 12.3×330L	12.3	330	-0.05/+0.25	●	○	●
RR 13.0×330L	13.0	330	-0.05/+0.25	●	○	●
RR 14.3×330L	14.3	330	-0.05/+0.25	●	○	●
RR 16.3×330L	16.3	330	-0.05/+0.30	●	○	●
RR 18.3×330L	18.3	330	-0.05/+0.30	●	○	●
RR 20.3×330L	20.3	330	-0.05/+0.30	●	○	●
RR 25.3×330L	25.3	330	-0.05/+0.40	●	○	●
RR 32.6×330L	32.6	330	-0.05/+0.40	-	-	●

○非庫存品



型號規格	D mm	L mm	直徑公差 mm	M100	M210	M212
RR 1.2×330L	1.2	330	-0.05/+0.15	●	●	
RR 1.6×330L	1.6	330	-0.05/+0.15	●	●	
RR 1.8×330L	1.8	330	-0.05/+0.15	●	●	
RR 2.3×330L	2.3	330	-0.05/+0.15	●	●	
RR 2.8×330L	2.8	330	-0.05/+0.15	●	●	
RR 3.3×330L	3.3	330	-0.05/+0.15	●	●	●
RR 3.5×330L	3.5	330	-0.05/+0.15	●	●	
RR 3.8×330L	3.8	330	-0.05/+0.15	●	●	
RR 4.3×330L	4.3	330	-0.05/+0.15	●	●	●
RR 4.8×330L	4.8	330	-0.05/+0.15	●	●	
RR 5.3×330L	5.3	330	-0.05/+0.15	●	●	
RR 5.8×330L	5.8	330	-0.05/+0.15	●	●	
RR 6.3×330L	6.3	330	-0.05/+0.20	●	●	●
RR 6.7×330L	6.7	330	-0.05/+0.20	●	●	
RR 7.3×330L	7.3	330	-0.05/+0.20	●	●	
RR 8.3×330L	8.3	330	-0.05/+0.20	●	●	●
RR 8.8×330L	8.8	330	-0.05/+0.20	●	●	
RR 9.3×330L	9.3	330	-0.05/+0.20	●	●	
RR 9.8×330L	9.8	330	-0.05/+0.20	●	●	
RR 10.3×330L	10.3	330	-0.05/+0.20	●	●	●
RR 10.8×330L	10.8	330	-0.05/+0.20	●	●	
RR 11.3×330L	11.3	330	-0.05/+0.25	●	●	
RR 12.3×330L	12.3	330	-0.05/+0.25	●	●	●
RR 13.0×330L	13.0	330	-0.05/+0.25	●	●	
RR 13.3×330L	13.3	330	-0.05/+0.25	●	●	
RR 14.3×330L	14.3	330	-0.05/+0.25	●	●	
RR 14.8×330L	14.8	330	-0.05/+0.25	●	●	
RR 15.3×330L	15.3	330	-0.05/+0.30	●	●	
RR 16.3×330L	16.3	330	-0.05/+0.30	●	●	●
RR 17.3×330L	17.3	330	-0.05/+0.30	●	●	
RR 18.3×330L	18.3	330	-0.05/+0.30	●	●	
RR 19.3×330L	19.3	330	-0.05/+0.30	●	●	
RR 20.3×330L	20.3	330	-0.05/+0.30	●	●	●
RR 21.3×330L	21.3	330	-0.05/+0.40	●	●	
RR 22.3×330L	22.3	330	-0.05/+0.40	●	●	
RR 23.3×330L	23.3	330	-0.05/+0.40	●	●	
RR 24.3×330L	24.3	330	-0.05/+0.40	●	●	
RR 25.3×330L	25.3	330	-0.05/+0.40	●	●	●
RR 25.8×330L	25.8	330	-0.05/+0.40			
RR 26.3×330L	26.3	330	-0.05/+0.40	●	●	
RR 28.3×330L	28.3	330	-0.05/+0.40			
RR 30.3×330L	30.3	330	-0.05/+0.40			
RR 32.6×330L	32.6	330	-0.05/+0.40	●	●	



型號規格	D mm	L mm	直徑公差 mm	M409	M412
RR 3.3×330L	3.3	330	-0.05/+0.15	•	•
RR 3.5×330L	3.5	330	-0.05/+0.15	•	•
RR 4.3×330L	4.3	330	-0.05/+0.15	•	•
RR 5.3×330L	5.3	330	-0.05/+0.15	•	•
RR 6.3×330L	6.3	330	-0.05/+0.20	•	•
RR 6.7×330L	6.7	330	-0.05/+0.20	•	•
RR 8.3×330L	8.3	330	-0.05/+0.20	•	•
RR 9.8×330L	9.8	330	-0.05/+0.20	•	•
RR 10.3×330L	10.3	330	-0.05/+0.20	•	•
RR 12.3×330L	12.3	330	-0.05/+0.25	•	•
RR 13.0×330L	13.0	330	-0.05/+0.25	•	•
RR 14.3×330L	14.3	330	-0.05/+0.25	•	•
RR 16.3×330L	16.3	330	-0.05/+0.30	•	•
RR 18.3×330L	18.3	330	-0.05/+0.30	•	•
RR 20.3×330L	20.3	330	-0.05/+0.30	•	•

鋼鐵用高效率立銑刀

鋁多用途立銑刀
不鏽鋼、難削材

鋁用立銑刀

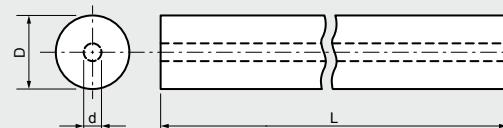
通用、精加工立銑刀

圓頭、R角立銑刀

鑽頭

鉸刀

技術資料

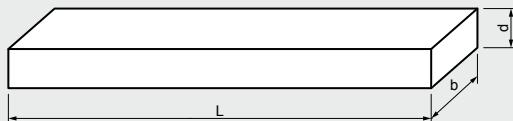


型號規格 Code No.	D mm mm	d mm Tol 0/-0.1	L mm Tol ±5.0	直徑公差 mm	M210
RO 2.3×0.2 330L	2.3	0.2	330	-0.05/+0.15	●
RO 2.3×0.8 330L	2.3	0.8	330	-0.05/+0.15	●
RO 3.3×0.2 330L	3.3	0.2	330	-0.05/+0.15	●
RO 3.3×0.3 330L	3.3	0.3	330	-0.05/+0.15	●
RO 3.3×0.4 330L	3.3	0.4	330	-0.05/+0.15	●
RO 3.3×0.5 330L	3.3	0.5	330	-0.05/+0.15	●
RO 3.3×0.6 330L	3.3	0.6	330	-0.05/+0.15	●
RO 3.3×0.8 330L	3.3	0.8	330	-0.05/+0.15	●
RO 3.3×1.0 330L	3.3	1.0	330	-0.05/+0.15	●
RO 4.3×0.2 330L	4.3	0.2	330	-0.05/+0.15	●
RO 4.3×0.3 330L	4.3	0.3	330	-0.05/+0.15	●
RO 4.3×0.4 330L	4.3	0.4	330	-0.05/+0.15	●
RO 4.3×0.5 330L	4.3	0.5	330	-0.05/+0.15	●
RO 4.3×0.6 330L	4.3	0.6	330	-0.05/+0.15	●
RO 4.3×0.8 330L	4.3	0.8	330	-0.05/+0.15	●
RO 4.3×1.0 330L	4.3	1.0	330	-0.05/+0.15	●
RO 6.3×0.3 330L	6.3	0.3	330	-0.05/+0.20	●
RO 6.3×0.4 330L	6.3	0.4	330	-0.05/+0.20	●
RO 6.3×0.5 330L	6.3	0.5	330	-0.05/+0.20	●
RO 6.3×0.6 330L	6.3	0.6	330	-0.05/+0.20	●
RO 6.3×0.8 330L	6.3	0.8	330	-0.05/+0.20	●
RO 6.3×1.0 330L	6.3	1.0	330	-0.05/+0.20	●
RO 6.3×1.5 330L	6.3	1.5	330	-0.05/+0.20	●
RO 6.3×2.0 330L	6.3	2.0	330	-0.05/+0.20	●
RO 8.3×1.0 330L	8.3	1.0	330	-0.05/+0.20	●
RO 8.3×1.5 330L	8.3	1.5	330	-0.05/+0.20	●
RO 8.3×2.0 330L	8.3	2.0	330	-0.05/+0.20	●
RO 10.3×1.0 330L	10.3	1.0	330	-0.05/+0.20	●
RO 10.3×1.5 330L	10.3	1.5	330	-0.05/+0.20	●
RO 10.3×2.0 330L	10.3	2.0	330	-0.05/+0.20	●
RO 12.3×1.5 330L	12.3	1.5	330	-0.05/+0.25	●
RO 12.3×2.0 330L	12.3	2.0	330	-0.05/+0.25	●
RO 12.3×2.5 330L	12.3	2.5	330	-0.05/+0.25	●
RO 12.3×3.0 330L	12.3	3.0	330	-0.05/+0.25	●
RO 13.3×2.0 330L	13.3	2.0	330	-0.05/+0.25	●
RO 13.3×2.5 330L	13.3	2.5	330	-0.05/+0.25	●
RO 14.3×2.0 330L	14.3	2.0	330	-0.05/+0.25	●
RO 14.3×2.5 330L	14.3	2.5	330	-0.05/+0.25	●
RO 16.3×2.0 330L	16.3	2.0	330	-0.05/+0.30	●
RO 16.3×3.0 330L	16.3	3.0	330	-0.05/+0.30	●
RO 20.3×2.0 330L	20.3	2.0	330	-0.05/+0.30	●
RO 20.3×3.5 330L	20.3	3.5	330	-0.05/+0.30	●

超微粒鈦鋼黑皮方板條

Tungsten Carbide Strips

NETM
Tungsten Carbide Rods



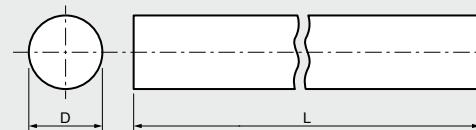
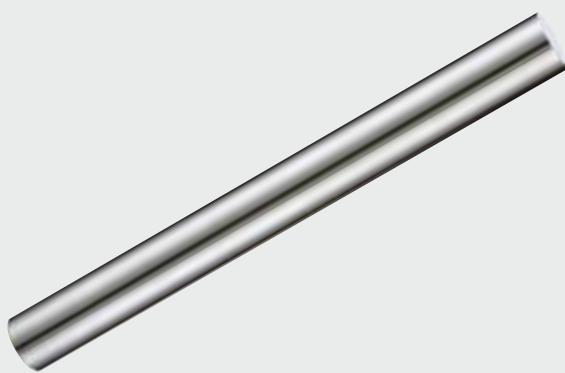
型號規格 Code No.	d mm Tol +0.2/+0.5	b mm Tol +0.2/+0.5	L mm Tol ±5.0	M100	M210
TS 1×1 330L	1	1	330	●	●
TS 2×2 330L	2	2	330	●	●
TS 2×2 330L	2	2	330	●	●
TS 3×3 330L	3	3	330	●	●
TS 4×4 330L	4	4	330	●	●
TS 5×5 330L	5	5	330	●	●
TS 6×6 330L	6	6	330	●	●
TS 7×7 330L	7	7	330	●	●
TS 8×8 330L	8	8	330	●	●
TS 10×10 330L	10	10	330	●	●
TS 12×12 330L	12	12	330	●	●

超微粒鈦鋼黑皮長板條

Tungsten Carbide Strips

型號規格 Code No.	d mm Tol +0.2/+0.5	b mm Tol +0.2/+0.5	L mm Tol ±5.0	M100	M210
TS 1×3 330L	1	3	330	●	●
TS 1×4 330L	1	4	330	●	●
TS 1.5×3 330L	1.5	3	330	●	●
TS 1.5×4 330L	1.5	4	330	●	●
TS 1.5×8 330L	1.5	8	330	●	●
TS 2×3 330L	2	3	330	●	●
TS 3×20 330L	3	20	330	●	●
TS 3×22 330L	3	22	330	●	●
TS 4×8 330L	4	8	330	●	●
TS 4×10 330L	4	10	330	●	●
TS 4×12 330L	4	12	330	●	●
TS 4×13 330L	4	13	330	●	●
TS 4×15 330L	4	15	330	●	●
TS 4×18 330L	4	18	330	●	●
TS 4×20 330L	4	20	330	●	●
TS 4×22 330L	4	22	330	●	●
TS 4×25 330L	4	25	330	●	●
TS 4×35 330L	4	35	330	●	●
TS 5×16 330L	5	16	330	●	●
TS 5×18 330L	5	18	330	●	●
TS 5×22 330L	5	22	330	●	●
TS 5×25 330L	5	25	330	●	●
TS 6×16 330L	6	16	330	●	●

※部分規格為310L ※售完為止

型號規格
Code No.**D mm**
Tol h6**L mm**
Tol ±1.0**M210**

RG 3.0 100L

3

100

●

RG 4.0 100L

4

100

●

RG 5.0 100L

5

100

●

RG 6.0 100L

6

100

●

RG 8.0 100L

8

100

●

RG 10.0 100L

10

100

●

RG 12.0 100L

12

100

●

型號規格
Code No.**D Inch**
Tol h6**D mm**
Tol h6**L Inch**
Tol ±1.0**L mm**
Tol ±1.0**M210**

RG 1/8 (3.175)×4"(101.6)

1/8

3.1750

4"

101.6

●

RG 3/16(4.7625)×4"(101.6)

3/16

4.7625

4"

101.6

●

RG 1/4 (6.35)×4"(101.6)

1/4

6.3500

4"

101.6

●

RG 5/16(7.9375)×4"(101.6)

5/16

7.9375

4"

101.6

●

RG 3/8 (9.525)×4"(101.6)

3/8

9.5250

4"

101.6

●

RG 1/2 (12.7)×4"(101.6)

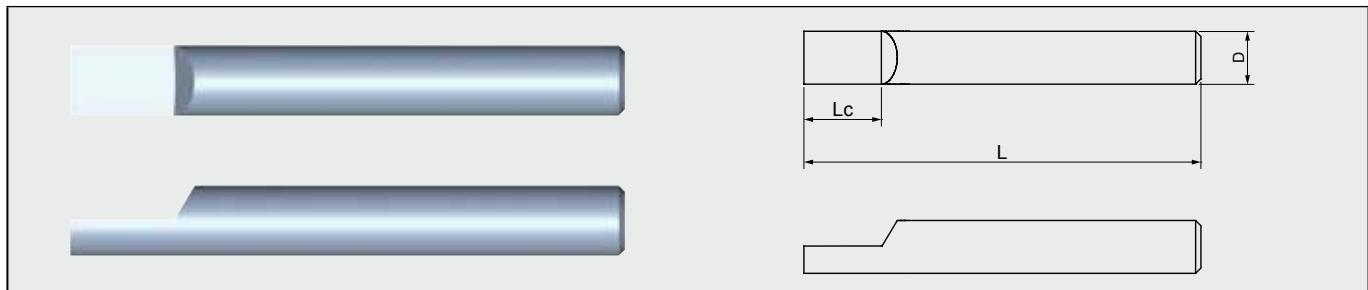
1/2

12.7000

4"

101.6

●

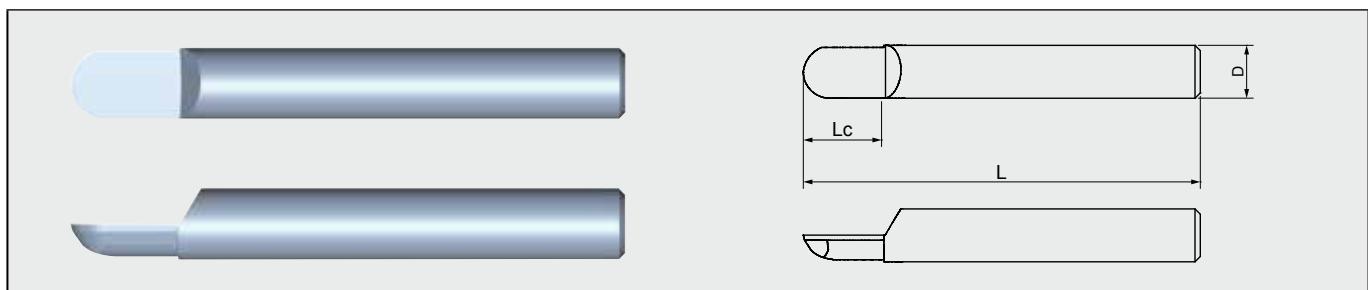


型號規格 Code No.	D mm Tol h6	Lc mm	L mm Tol ±1.0	M210
REB-SN-3.0	3	5	38	●
REB-SN-4.0	4	6	50	●
REB-SN-5.0	5	8	50	●
REB-SN-6.0	6	9	50	●
REB-SN-8.0	8	12	60	●
REB-SN-10	10	15	75	●
REB-SN-12	12	18	75	●

型號規格 Code No.	D Inch Tol h6	D mm Tol h6	Lc Inch	L Inch Tol ±1.0	M210
REB-SN-1/8	1/8	3.1750	3/16	1-1/2	●
REB-SN-5/32	5/32	3.9688	3/16	1-1/2	●
REB-SN-3/16	3/16	4.7625	1/4	1-1/2	●
REB-SN-1/4	1/4	6.3500	3/8	2	●
REB-SN-5/16	5/16	7.9375	3/8	2	●
REB-SN-3/8	3/8	9.5250	1/2	2	●
REB-SN-1/2	1/2	12.7000	9/16	2	●

超微粒鈦鋼圓頭雕刻圓棒

Engraving Blanks Precision Ground



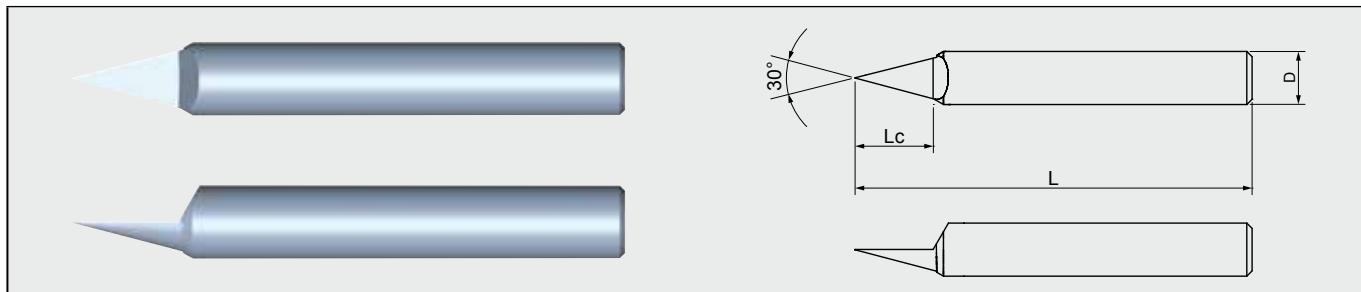
型號規格 Code No.	D mm Tol h6	Lc mm	L mm Tol ±1.0	M210
REB-BN-3.0	3	5	38	●
REB-BN-4.0	4	6	50	●
REB-BN-5.0	5	8	50	●
REB-BN-6.0	6	9	50	●
REB-BN-8.0	8	12	60	●
REB-BN-10	10	15	75	●
REB-BN-12	12	18	75	●

型號規格 Code No.	D Inch Tol h6	D mm Tol h6	Lc Inch	L Inch Tol ±1.0	M210
REB-BN-1/8	1/8	3.1750	3/16	1-1/2	●
REB-BN-5/32	5/32	3.9688	3/16	1-1/2	●
REB-BN-3/16	3/16	4.7625	1/4	1-1/2	●
REB-BN-1/4	1/4	6.3500	3/8	2	●
REB-BN-5/16	5/16	7.9375	3/8	2	●
REB-BN-3/8	3/8	9.5250	1/2	2	●
REB-BN-1/2	1/2	12.7000	9/16	2	●

超微粒鈦鋼30°雕刻圓棒

Engraving Blanks Precision Ground

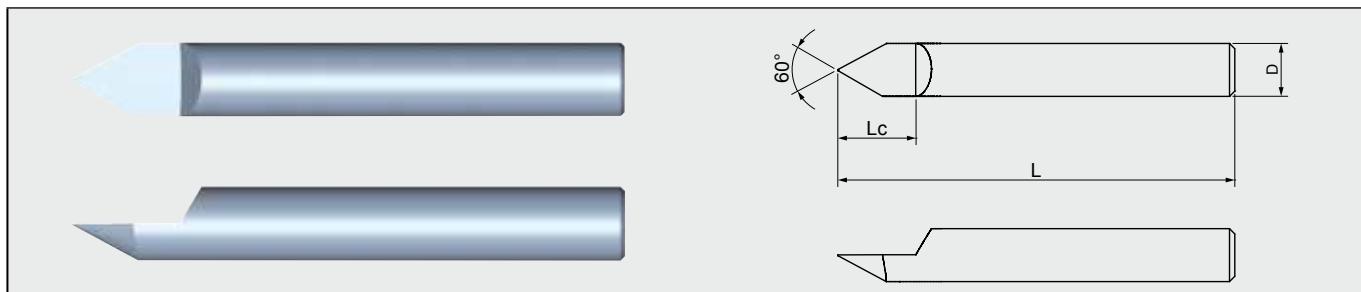
NETM
Tungsten Carbide Rods



型號規格 Code No.	D mm Tol h6	Lc mm	L mm Tol ±1.0	M210
REB-30°CN-3.0	3	5	38	●
REB-30°CN-4.0	4	6	50	●
REB-30°CN-5.0	5	8	50	●
REB-30°CN-6.0	6	9	50	●
REB-30°CN-8.0	8	12	60	●
REB-30°CN-10	10	15	75	●
REB-30°CN-12	12	18	75	●

超微粒鈦鋼60°雕刻圓棒

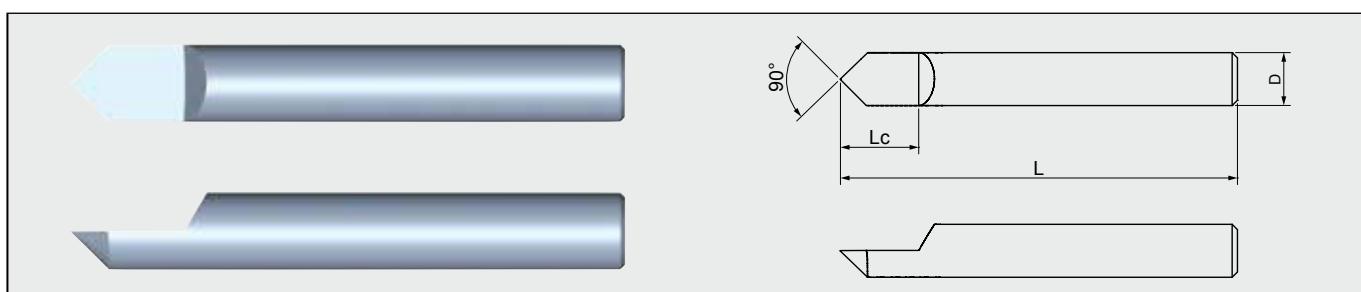
Engraving Blanks Precision Ground



型號規格 Code No.	D mm Tol h6	Lc mm	L mm Tol ±1.0	M210
REB-60°CN-3.0	3	5	38	●
REB-60°CN-4.0	4	6	50	●
REB-60°CN-5.0	5	8	50	●
REB-60°CN-6.0	6	9	50	●
REB-60°CN-8.0	8	12	60	●
REB-60°CN-10	10	15	75	●
REB-60°CN-12	12	18	75	●

超微粒鈦鋼90°雕刻圓棒

Engraving Blanks Precision Ground

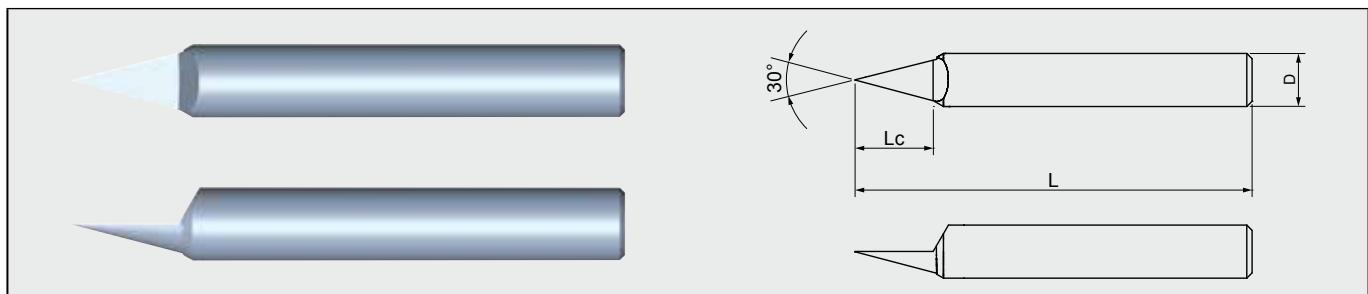


型號規格 Code No.	D mm Tol h6	Lc mm	L mm Tol ±1.0	M210
REB-90°CN-3.0	3	5	38	●
REB-90°CN-4.0	4	6	50	●
REB-90°CN-5.0	5	8	50	●
REB-90°CN-6.0	6	9	50	●
REB-90°CN-8.0	8	12	60	●
REB-90°CN-10	10	15	75	●
REB-90°CN-12	12	18	75	●

超微粒鈦鋼30°雕刻圓棒

Engraving Blanks Precision Ground

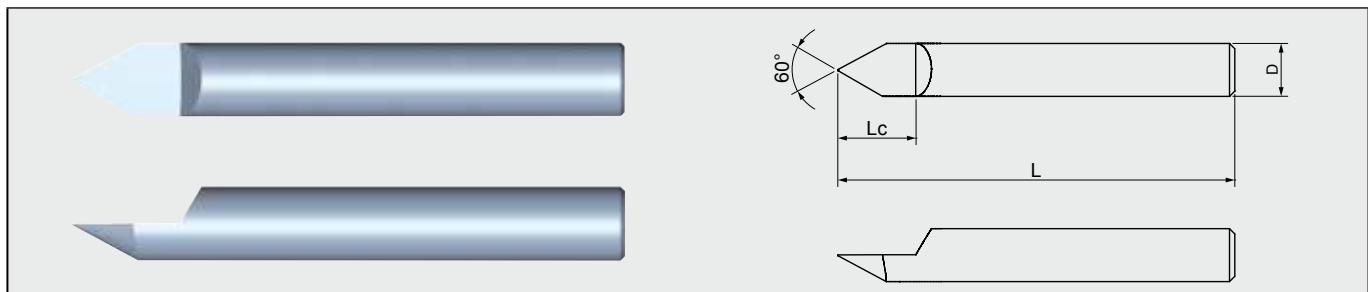
NETM
Tungsten Carbide Rods



型號規格 Code No.	D Inch Tol h6	D mm Tol h6	Lc Inch	L Inch Tol ±1.0	M210
REB-30°CN-1/8	1/8	3.1750	3/16	1-1/2	●
REB-30°CN-5/32	5/32	3.9688	3/16	1-1/2	●
REB-30°CN-3/16	3/16	4.7625	1/4	1-1/2	●
REB-30°CN-1/4	1/4	6.3500	3/8	2	●
REB-30°CN-5/16	5/16	7.9375	3/8	2	●
REB-30°CN-3/8	3/8	9.5250	1/2	2	●
REB-30°CN-1/2	1/2	12.7000	9/16	2	●

超微粒鈦鋼60°雕刻圓棒

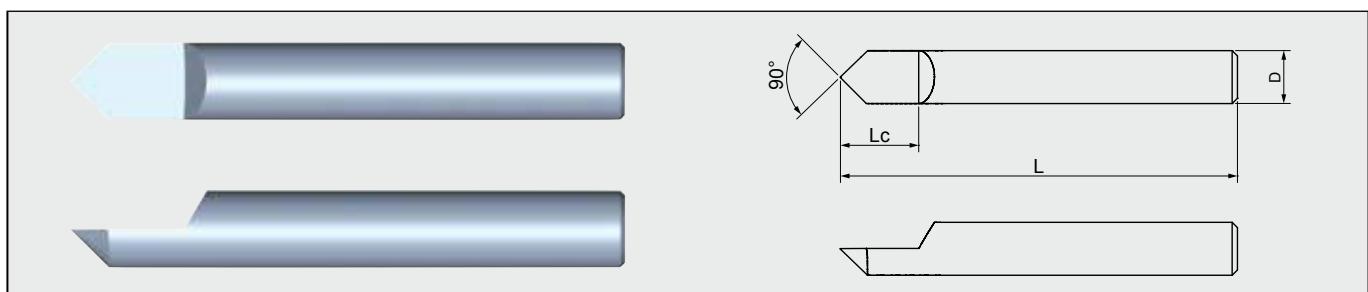
Engraving Blanks Precision Ground



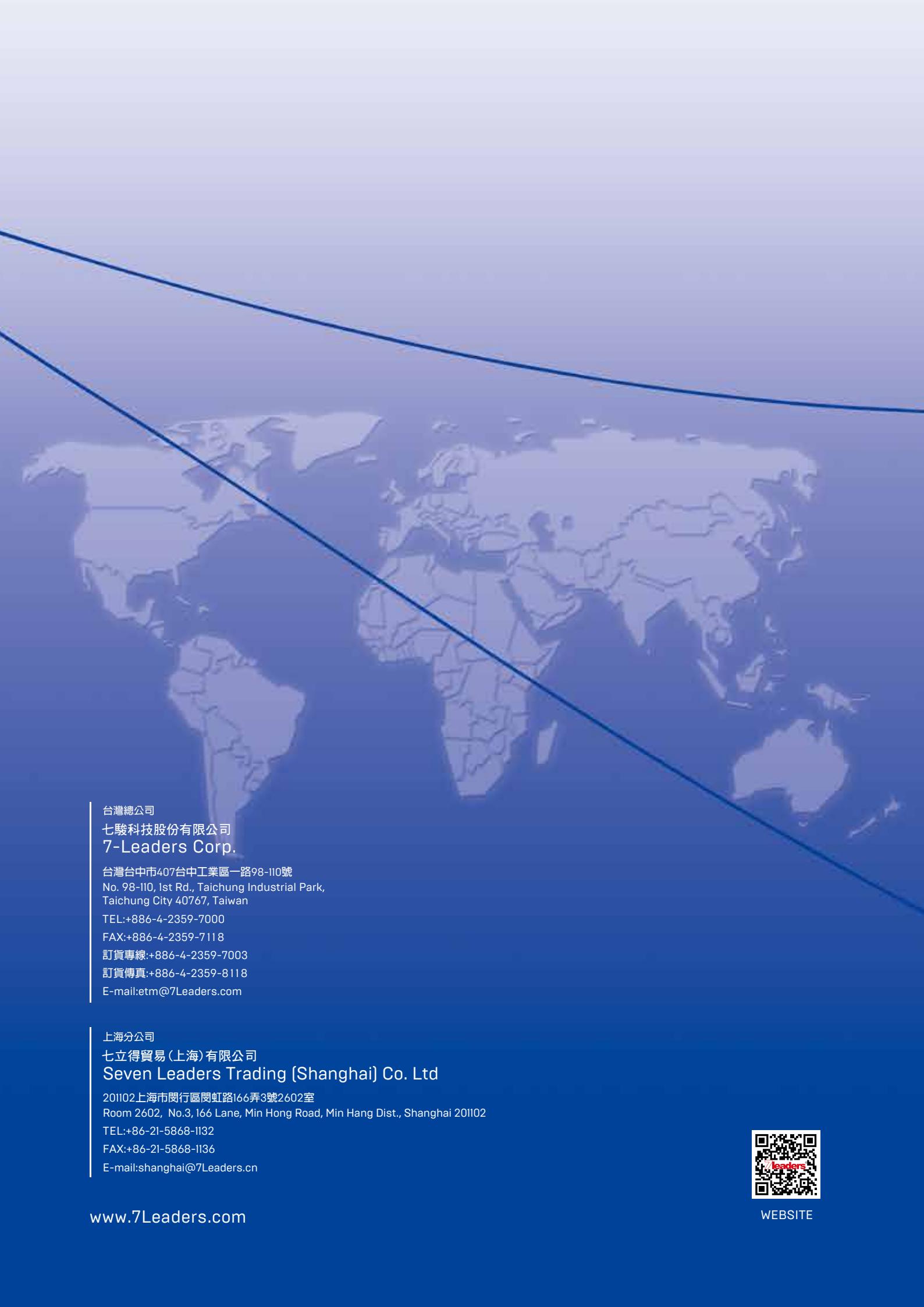
型號規格 Code No.	D Inch Tol h6	D mm Tol h6	Lc Inch	L Inch Tol ±1.0	M210
REB-60°CN-1/8	1/8	3.1750	3/16	1-1/2	●
REB-60°CN-5/32	5/32	3.9688	3/16	1-1/2	●
REB-60°CN-3/16	3/16	4.7625	1/4	1-1/2	●
REB-60°CN-1/4	1/4	6.3500	3/8	2	●
REB-60°CN-5/16	5/16	7.9375	3/8	2	●
REB-60°CN-3/8	3/8	9.5250	1/2	2	●
REB-60°CN-1/2	1/2	12.7000	9/16	2	●

超微粒鈦鋼90°雕刻圓棒

Engraving Blanks Precision Ground



型號規格 Code No.	D Inch Tol h6	D mm Tol h6	Lc Inch	L Inch Tol ±1.0	M210
REB-90°CN-1/8	1/8	3.1750	3/16	1-1/2	●
REB-90°CN-5/32	5/32	3.9688	3/16	1-1/2	●
REB-90°CN-3/16	3/16	4.7625	1/4	1-1/2	●
REB-90°CN-1/4	1/4	6.3500	3/8	2	●
REB-90°CN-5/16	5/16	7.9375	3/8	2	●
REB-90°CN-3/8	3/8	9.5250	1/2	2	●
REB-90°CN-1/2	1/2	12.7000	9/16	2	●



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