

## D415 超微粒鎢鋼3刃鑽頭

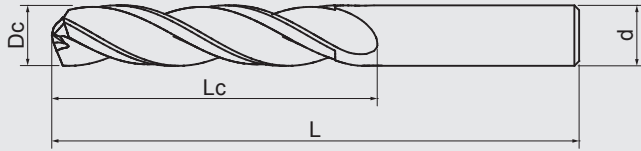
## High Performance 3-Flute Drills

## DIN 5XD Drills-3 Flutes

Designed with high chip evacuating flutes.  
To provide higher drilling and milling rate and improve stability on drilling performance.  
Suitable for drilling with 5XD depth.

## DIN 5XD 3刃鑽頭。

高排屑的溝槽形狀設計。  
三刃鑽頭可以提高鑽削的效率以及增進鑽孔穩定度。  
適合5倍Dc鑽孔深度。



Improved strength design for cutting different steels below 48HRC, cast iron, aluminium and copper.  
Application for drill positioning and chamfering.

加強度更適用切削48HRC以下的各種鋼材、鑄鐵、鋁合金、銅合金。  
適用於鑽孔前定位用及工件倒角。



## Standard Length

Dc h7	Lc mm	L mm	D415 Bright		
3	22	46	●		
3.1	24	49	●		
3.2	24	49	●		
3.3	24	49	●		
3.4	27	52	●		
3.5	27	52	●		
3.6	27	52	●		
3.7	27	52	●		
3.8	30	55	●		
3.9	30	55	●		
4	30	55	●		
4.1	30	55	●		
4.2	30	55	●		
4.3	32	58	●		
4.4	32	58	●		
4.5	32	58	●		
4.6	32	58	●		
4.7	32	58	●		
4.8	35	62	●		
4.9	35	62	●		
5	35	62	●		
5.1	35	62	●		
5.2	35	62	●		
5.3	35	62	●		
5.4	39	66	●		
5.5	39	66	●		
5.6	39	66	●		
5.7	39	66	●		
5.8	39	66	●		
5.9	39	66	●		
6	39	66	●		
6.1	42	70	●		
6.2	42	70	●		
6.3	42	70	●		
6.4	42	70	●		
6.5	42	70	●		
6.6	42	70	●		
6.7	42	70	●		
6.8	45	74	●		
6.9	45	74	●		
7	45	74	●		

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Dc h7	Lc mm	L mm	D415 Bright		
7.1	45	74	●		
7.2	45	74	●		
7.3	45	74	●		
7.4	45	74	●		
7.5	45	74	●		
7.6	48	79	●		
7.7	48	79	●		
7.8	48	79	●		
7.9	48	79	●		
8	48	79	●		
8.1	48	79	●		
8.2	48	79	●		
8.3	48	79	●		
8.4	48	79	●		
8.5	48	79	●		
8.6	52	84	●		
8.7	52	84	●		
8.8	52	84	●		
8.9	52	84	●		
9	52	84	●		
9.1	52	84	●		
9.2	52	84	●		
9.3	52	84	●		
9.4	52	84	●		
9.5	52	84	●		
9.6	55	89	●		
9.7	55	89	●		
9.8	55	89	●		
9.9	55	89	●		
10	55	89	●		
10.2	55	89	●		
10.5	55	89	●		
11	60	95	●		
11.5	60	95	●		
11.8	65	102	●		
12	65	102	●		
12.5	65	102	●		
13	65	102	●		

Please refer to page 302 for parameters.