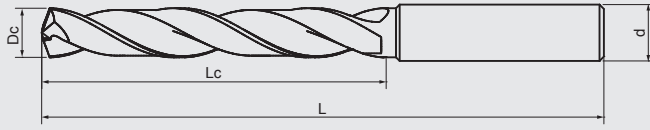


D432FT / D436FT 極超微粒鎢鋼塗層高速鑽頭 / 極超微粒鎢鋼塗層內冷高速鑽頭

High Performance Drills / Oil-Feed High Performance Drills

140° S-type drill point design with centring and positioning function, reduce axial drilling force.
 Designed with high chip evacuating flutes.
 Good wear resistance and lubricating effect with Nano multilayer coating.
 D436FT Oil-feed design for internal coolant supply.

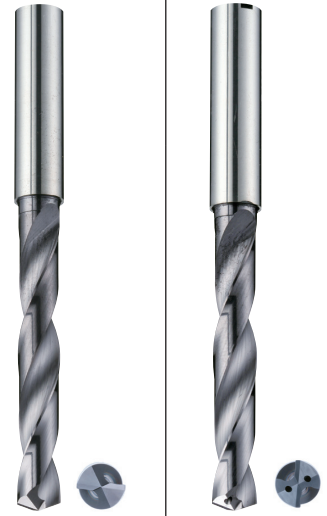
140° S型鑽尖設計具有減少軸向力。
 高排屑的溝槽形狀設計。
 採用奈米多層膜塗層具有優異的潤滑及耐磨性。
 D436FT 中心出水設計使鑽尖冷卻更有效率。



VHM Carbide AlTiCrN FT 5XD DIN 6537L 140° Steel <48HRC Stainless Cast Iron

Application for drilling steels below 48HRC, cast iron...and etc.
 Suitable for drilling with 5XD depth.

適用切削48HRC以下的各種鋼材、鑄鐵...等材料鑽孔應用。
 適合5倍Dc鑽孔深度。



P H K P H M K

DIN 6537L Standard Length

Dc m7	Lc mm	L mm	d h6	D432FT AlTiCrN	D436FT AlTiCrN
3	28	66	6	●	●
3.1	28	66	6	●	●
3.2	28	66	6	●	●
3.3	28	66	6	●	●
3.4	28	66	6	●	●
3.5	28	66	6	●	●
3.6	28	66	6	●	●
3.7	28	66	6	●	●
3.8	36	74	6	●	●
3.9	36	74	6	●	●
4	36	74	6	●	●
4.1	36	74	6	●	●
4.2	36	74	6	●	●
4.3	36	74	6	●	●
4.4	36	74	6	●	●
4.5	36	74	6	●	●
4.6	36	74	6	●	●
4.7	36	74	6	●	●
4.8	44	82	6	●	●
4.9	44	82	6	●	●
5	44	82	6	●	●
5.1	44	82	6	●	●
5.2	44	82	6	●	●
5.3	44	82	6	●	●
5.4	44	82	6	●	●
5.5	44	82	6	●	●
5.6	44	82	6	●	●
5.7	44	82	6	●	●
5.8	44	82	6	●	●
5.9	44	82	6	●	●
6	44	82	6	●	●
6.1	53	91	8	●	●
6.2	53	91	8	●	●
6.3	53	91	8	●	●
6.4	53	91	8	●	●
6.5	53	91	8	●	●
6.6	53	91	8	●	●
6.7	53	91	8	●	●

D432FT / D436FT 極超微粒鎢鋼塗層高速鑽頭 / 極超微粒鎢鋼塗層內冷高速鑽頭

High Performance Drills / Oil-Feed High Performance Drills

Dc m7	Lc mm	L mm	d h6	D432FT AlTiCrN	D436FT AlTiCrN	
6.8	53	91	8	●	●	
6.9	53	91	8	●	●	
7	53	91	8	●	●	
7.1	53	91	8	●	●	
7.2	53	91	8	●	●	
7.3	53	91	8	●	●	
7.4	53	91	8	●	●	
7.5	53	91	8	●	●	
7.6	53	91	8	●	●	
7.7	53	91	8	●	●	
7.8	53	91	8	●	●	
7.9	53	91	8	●	●	
8	53	91	8	●	●	
8.1	61	103	10	●	●	
8.2	61	103	10	●	●	
8.3	61	103	10	●	●	
8.4	61	103	10	●	●	
8.5	61	103	10	●	●	
8.6	61	103	10	●	●	
8.7	61	103	10	●	●	
8.8	61	103	10	●	●	
8.9	61	103	10	●	●	
9	61	103	10	●	●	
9.1	61	103	10	●	●	
9.2	61	103	10	●	●	
9.3	61	103	10	●	●	
9.4	61	103	10	●	●	
9.5	61	103	10	●	●	
9.6	61	103	10	●	●	
9.7	61	103	10	●	●	
9.8	61	103	10	●	●	
9.9	61	103	10	●	●	
10	61	103	10	●	●	
10.1	71	118	12	●	●	
10.2	71	118	12	●	●	
10.5	71	118	12	●	●	
10.8	71	118	12	●	●	
11	71	118	12	●	●	
11.5	71	118	12	●	●	
12	71	118	12	●	●	
12.5	77	124	14	●	●	
13	77	124	14	●	●	
13.5	77	124	14	●	●	
14	77	124	14	●	●	
14.5	83	133	16	●	●	
15	83	133	16	●	●	
15.5	83	133	16	●	●	
16	83	133	16	●	●	
16.5	93	143	18	●	●	
17	93	143	18	●	●	
17.5	93	143	18	●	●	
18	93	143	18	●	●	
18.5	101	153	20	●	●	
19	101	153	20	●	●	
19.5	101	153	20	●	●	
20	101	153	20	●	●	

Please refer to page 301 for parameters.