

Roughing End Mills

3&4&5 Flute Center Cutting

UMG
Carbide

AlTiCrN
HX


20°



HR

45°

Code No: F608HX-DC

Work Material

P	H	M	K	N	S
●	●	○	●	■	■

P	Steel
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H	<48HRC Hardened Steel
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M	Stainless Steel
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K	Cast Iron
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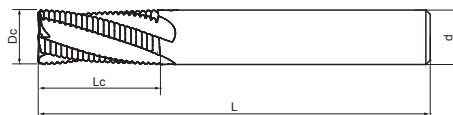
Tolerance: DC

All Sizes: h10

Feature of product:

20° Helix angle provides for greater edge support and shock absorption.

Fine Profile for optimum metal removal rates.



Z=3~5

Standard Length

Dc h10	Lc Inch	L Inch	d h5	No. of Flute	C Inch	AlTiCrN F608HX
1/4	3/4	2-1/2	1/4	3	0.020	●
5/16	13/16	2-1/2	5/16	4	0.020	●
3/8	1	2-1/2	3/8	4	0.020	●
7/16	1	2-3/4	7/16	4	0.020	●
1/2	1	3	1/2	4	0.025	●
5/8	1-1/4	3-1/2	5/8	4	0.025	●
3/4	1-1/2	4	3/4	4	0.025	●
1	1-1/2	4	1	5	0.025	●