

NC Machine Reamers

4&6 Flute Straight Shank Chucking Reamers

MG
 Carbide

 Uncoated
 Bright


Code No: R391-DC

Work Material

P	H	M	K	N	S
○	●	●	●	●	●

P	Steel
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H	<48HRC Hardened Steel
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K	Cast Iron
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N	Aluminium
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N	Copper
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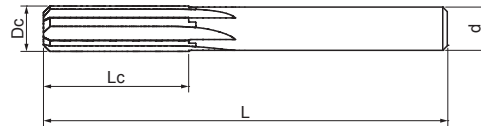
N	Plastics
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Tolerance: DC

+0.004/+0.008: 0.5-3.0
 +0.005/+0.010: 3.0-6.0
 +0.006/+0.012: 6.0-10
 +0.008/+0.015: 10-18

Feature of product:

Provide superior wear resistance.
 Can withstand the highest cutting temperatures in low tensile and highly abrasive materials such as Bronze, Copper, Rubber, Aluminium, Cast Iron, and Steel... etc.



Standard Length

Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391
0.5	5	38	0.40	4	●
0.6	5	38	0.50	4	●
0.7	5	38	0.60	4	●
0.8	6	38	0.70	4	●
0.9	6	38	0.80	4	●
1	6	38	0.80	4	●
1.1	10	38	1.00	4	●
1.2	10	38	1.04	4	●
1.3	10	38	1.04	4	●
1.4	10	38	1.32	4	●
1.5	10	38	1.32	4	●
1.6	10	38	1.32	4	●
1.7	13	44	1.59	4	●
1.8	13	44	1.59	4	●
1.9	13	44	1.59	4	●
2	13	44	1.59	4	●
2.1	13	51	1.98	4	●
2.2	13	51	1.98	4	●
2.3	13	51	1.98	4	●
2.4	13	51	1.98	4	●
2.5	16	57	2.38	4	●
2.6	16	57	2.38	4	●
2.7	16	57	2.38	4	●
2.8	16	57	2.38	4	●
2.9	16	57	2.78	4	●
3	16	57	2.78	4	●
3.1	16	57	2.78	4	●
3.2	16	57	2.78	4	●
3.3	19	64	2.78	4	●
3.4	19	64	2.78	4	●
3.5	19	64	2.78	4	●
3.6	19	64	2.78	4	●
3.7	19	64	3.57	4	●
3.8	19	64	3.57	4	●

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Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391	Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391
3.9	19	64	3.57	4	●	8.5	32	89	7.94	6	●
4	19	64	3.57	4	●	8.6	32	89	7.94	6	●
4.1	22	70	3.97	4	●	8.7	32	89	7.94	6	●
4.2	22	70	3.97	4	●	8.8	32	89	7.94	6	●
4.3	22	70	3.97	4	●	8.9	32	89	7.94	6	●
4.4	22	70	3.97	4	●	9	32	89	7.94	6	●
4.5	22	70	4.37	4	●	9.1	32	89	7.94	6	●
4.6	22	70	4.37	4	●	9.2	32	89	9.13	6	●
4.7	22	70	4.37	4	●	9.3	32	89	9.13	6	●
4.8	22	70	4.37	4	●	9.4	32	89	9.13	6	●
4.9	22	70	4.76	4	●	9.5	32	89	9.13	6	●
5	25	76	4.76	4	●	9.6	32	89	9.13	6	●
5.1	25	76	4.76	4	●	9.7	32	89	9.13	6	●
5.2	25	76	4.76	4	●	9.8	32	89	9.13	6	●
5.3	25	76	4.76	4	●	9.9	32	89	9.53	6	●
5.4	25	76	4.76	4	●	10	32	89	9.53	6	●
5.5	25	76	4.76	4	●	10.1	32	89	9.53	6	●
5.6	25	76	4.76	4	●	10.2	32	89	9.53	6	●
5.7	25	76	5.56	4	●	10.3	32	89	9.53	6	●
5.8	25	76	5.56	4	●	10.4	32	89	9.53	6	●
5.9	25	76	5.56	4	●	10.5	32	89	9.53	6	●
6	25	76	5.56	4	●	10.6	35	102	9.53	6	●
6.1	25	76	5.56	4	●	10.7	35	102	9.53	6	●
6.2	25	76	5.56	4	●	10.8	35	102	9.53	6	●
6.3	25	76	5.56	4	●	10.9	35	102	9.53	6	●
6.4	25	76	5.56	4	●	11	35	102	9.53	6	●
6.5	29	83	6.35	6	●	11.1	35	102	9.53	6	●
6.6	29	83	6.35	6	●	11.2	35	102	9.53	6	●
6.7	29	83	6.35	6	●	11.3	35	102	9.53	6	●
6.8	29	83	6.35	6	●	11.4	35	102	9.53	6	●
6.9	29	83	6.35	6	●	11.5	35	102	9.53	6	●
7	29	83	6.35	6	●	11.6	35	102	11.11	6	●
7.1	29	83	6.35	6	●	11.7	35	102	11.11	6	●
7.2	29	83	6.35	6	●	11.8	35	102	11.11	6	●
7.3	29	83	7.14	6	●	11.9	35	102	11.11	6	●
7.4	29	83	7.14	6	●	12	38	102	11.11	6	●
7.5	29	83	7.14	6	●	12.1	38	102	11.11	6	●
7.6	29	83	7.14	6	●	12.2	38	102	11.11	6	●
7.7	29	83	7.14	6	●	12.3	38	102	11.11	6	●
7.8	29	83	7.14	6	●	12.4	38	102	11.11	6	●
7.9	29	83	7.14	6	●	12.5	38	102	11.11	6	●
8	29	83	7.14	6	●	12.6	38	102	11.11	6	●
8.1	32	89	7.94	6	●	12.7	38	102	11.11	6	●
8.2	32	89	7.94	6	●	12.8	38	102	11.11	6	●
8.3	32	89	7.94	6	●	12.9	38	102	11.11	6	●
8.4	32	89	7.94	6	●	13	38	102	11.11	6	●

Work Material

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