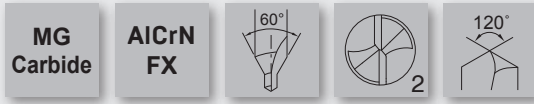
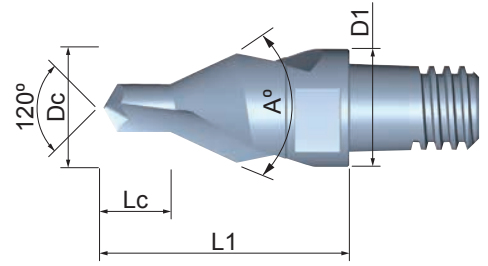


**Combined Drills and Countersink 60°**

Improved strength design for cutting different steels below 48HRC, cast iron, aluminium and copper.  
Application for centre hole preparations for lathe and Cylindrical grinding.

加強度更適用切削48HRC以下的各種鋼材、鑄鐵、鋁合金、銅合金。  
適用於車床和外圓磨削的中心孔加工應用



| Code No.        | Dc<br>0<br>-0.03 | Lc<br>mm | L1<br>mm | D1<br>mm | A<br>A° | AlCrN<br>FX |
|-----------------|------------------|----------|----------|----------|---------|-------------|
| IMP10-D908FX040 | 4                | 5        | 21       | 9.7      | 60      | ●           |
| IMP12-D908FX050 | 5                | 6.3      | 25       | 11.7     | 60      | ●           |
| IMP16-D908FX063 | 6.3              | 8.6      | 32       | 15.5     | 60      | ●           |

鋼鐵、不銹鋼  
不等分高效率立銑刀

鋼鐵、不銹鋼、難削材  
多用透立銑刀

鋁用立銑刀

鋼鐵、不銹鋼  
圓溝高效率立銑刀

通用、精加工立銑刀

圓頭、R角立銑刀

鑽頭、鉸刀