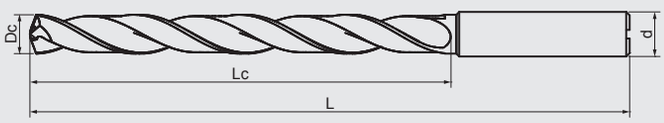
D437FT 極超微粒鎢鋼塗層內冷高速鑽頭

Oil-Feed High Performance Drills

140° S-type drill point design with centring and positioning function, reduce axial drilling force.
Designed with high chip evacuating flutes.
Oil-feed design for internal coolant supply.
Good wear resistance and lubricating effect with Nano multilayer coating.

140° S型鑽尖設計具有減少軸向力。
高排屑的溝槽形狀設計。
中心出水設計使鑽尖冷卻更有效率。
採用奈米多層膜塗層具有優異的潤滑及耐磨性。



VHM Carbide | AlTiCrN FT | 8XD | 140° | Steel <48HRC Stainless Cast Iron

Application for drilling steels below 48HRC, cast iron...and etc.
Suitable for drilling with 8XD depth.

適用切削48HRC以下的各種鋼材、鑄鐵…等材料鑽孔應用。
適合8倍Dc鑽孔深度。

P
H
M
K

Long Length

Dc m7	Lc mm	L mm	d h6	D437FT AlTiCrN		
3	34	74	6	●		
3.1	34	74	6	●		
3.2	34	74	6	●		
3.3	34	74	6	●		
3.4	34	74	6	●		
3.5	34	74	6	●		
3.6	34	74	6	●		
3.7	34	74	6	●		
3.8	45	85	6	●		
3.9	45	85	6	●		
4	45	85	6	●		
4.1	45	85	6	●		
4.2	45	85	6	●		
4.3	45	85	6	●		
4.4	45	85	6	●		
4.5	45	85	6	●		
4.6	45	85	6	●		
4.7	45	85	6	●		
4.8	57	97	6	●		
4.9	57	97	6	●		
5	57	97	6	●		
5.1	57	97	6	●		
5.2	57	97	6	●		
5.3	57	97	6	●		
5.4	57	97	6	●		
5.5	57	97	6	●		
5.6	57	97	6	●		
5.7	57	97	6	●		
5.8	57	97	6	●		
5.9	57	97	6	●		
6	57	97	6	●		
6.1	66	106	8	●		
6.2	66	106	8	●		
6.3	66	106	8	●		
6.4	66	106	8	●		
6.5	66	106	8	●		
6.6	66	106	8	●		
6.7	66	106	8	●		

D437FT 極超微粒鎢鋼塗層内冷高速鑽頭

Oil-Feed High Performance Drills

Dc m7	**Lc** mm	**L** mm	**d** h6	D437FT AlTiCrN		
6.8	66	106	8	●		
6.9	66	106	8	●		
7	66	106	8	●		
7.1	76	116	8	●		
7.2	76	116	8	●		
7.3	76	116	8	●		
7.4	76	116	8	●		
7.5	76	116	8	●		
7.6	76	116	8	●		
7.7	76	116	8	●		
7.8	76	116	8	●		
7.9	76	116	8	●		
8	76	116	8	●		
8.1	95	139	10	●		
8.2	95	139	10	●		
8.3	95	139	10	●		
8.4	95	139	10	●		
8.5	95	139	10	●		
8.6	95	139	10	●		
8.7	95	139	10	●		
8.8	95	139	10	●		
8.9	95	139	10	●		
9	95	139	10	●		
9.1	95	139	10	●		
9.2	95	139	10	●		
9.3	95	139	10	●		
9.4	95	139	10	●		
9.5	95	139	10	●		
9.6	95	139	10	●		
9.7	95	139	10	●		
9.8	95	139	10	●		
9.9	95	139	10	●		
10	95	139	10	●		
10.2	114	163	12	●		
10.5	114	163	12	●		
10.8	114	163	12	●		
11	114	163	12	●		
11.5	114	163	12	●		
12	114	163	12	●		
12.5	133	182	14	●		
13	133	182	14	●		
13.5	133	182	14	●		
14	133	182	14	●		
14.5	152	204	16	●		
15	152	204	16	●		
15.5	152	204	16	●		
16	152	204	16	●		
16.5	171	223	18	●		
17	171	223	18	●		
17.5	171	223	18	●		
18	171	223	18	●		
18.5	190	244	20	●		
19	190	244	20	●		
19.5	190	244	20	●		
20	190	244	20	●		

Please refer to page 302 for parameters.