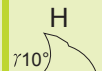


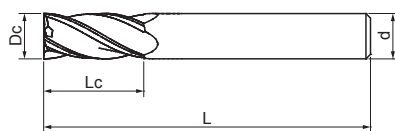
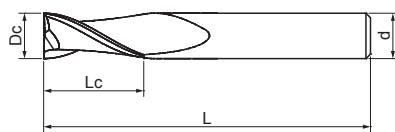
# Square End Mills

## 2&4 Flute Center Cutting

**MG**  
 Carbide

**Bright**  
 TiAlN


Code No: E182-DC / E184-DC  
 Code No: E185-DC / E186-DC  
 Code No: E187-DC / E188-DC



Z=2



Z=4

### Work Material

P	H	M	K	N	S
●	○	○	○	○	○

<b>P</b>	Steel
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<b>M</b>	Stainless Steel
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<b>K</b>	Cast Iron
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<b>N</b>	Aluminium
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<b>N</b>	Copper
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<b>N</b>	Plastics
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<b>S</b>	Titanium
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<b>S</b>	Nickel
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#### Tolerance: DC

All Sizes: +0/-0.03mm

#### Feature of product:

Center Cutting tools are used in a variety of applications including plunging, drilling or ramping.....

TiAlN is one of abrasive resistant coatings. It is commonly used for machining aircraft and aerospace material, Nickel Alloys, Stainless Steels, Titanium, Cast Iron and Steel.

### Long Length

Dc 0 -0.03	Lc mm	L mm	d h6	Bright E182	TiAlN E182F	Bright E184	TiAlN E184F
3	20	57	3	●	●	●	●
4	20	57	4	●	●	●	●
5	25	63	5	●	●	●	●
6	28	75	6	●	●	●	●
7	30	75	8	●	●	●	●
8	30	75	8	●	●	●	●
9	32	75	10	●	●	●	●
10	32	75	10	●	●	●	●
12	50	100	12	●	●	●	●
14	57	127	14	●	●	●	●
16	57	127	16	●	●	●	●
20	57	127	20	●	●	●	●

### Extra Long Length

Dc 0 -0.03	Lc mm	L mm	d h6	Bright E185	TiAlN E185F	Bright E186	TiAlN E186F
3	25	75	3	●	●	●	●
4	28	75	4	●	●	●	●
5	32	75	5	●	●	●	●
6	38	100	6	●	●	●	●
8	42	100	8	●	●	●	●
10	45	100	10	●	●	●	●
12	75	150	12	●	●	●	●
14	80	150	14	●	●	●	●
16	80	150	16	●	●	●	●
20	80	150	20	●	●	●	●

### Extra Long Length

Dc 0 -0.03	Lc mm	L mm	d h6	Bright E187	TiAlN E187F	Bright E188	TiAlN E188F
5	45	100	6	●	●	●	●
6	50	100	6	●	●	●	●
8	75	150	8	●	●	●	●
10	75	150	10	●	●	●	●
12	75	200	12	●	●	●	●
16	80	200	16	●	●	●	●
20	80	200	20	●	●	●	●