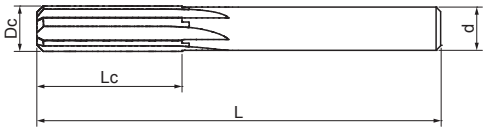
NC Machine Reamers
4&6 Flute Straight Shank Chucking Reamers

MG Carbide | Uncoated Bright | 0° | Z

Code No: R391-DC



Work Material

P	H	M	K	N	S
○	●		●	●	

- **P** Steel
- **H** <48HRC Hardened Steel
- **K** Cast Iron
- **N** Aluminium
- **N** Copper
- **N** Plastics

Tolerance: DC

+0.0001/+0.0002: ≤1/4"(.2500)
+0.0001/+0.0003: >1/4"(.2500)

Feature of product:

Provide superior wear resistance.

Can withstand the highest cutting temperatures in low tensile and highly abrasive materials such as Bronze, Copper, Rubber, Aluminium, Cast Iron, and Steel...etc.

Standard Length

Dc H7	Dec.Equiv. Inch	Lc Inch	L Inch	d Inch	Z teeth	Bright R391
1/32	0.0313	1/4	1-1/2	0.0260	4	●
3/64	0.0469	3/8	1-1/2	0.0410	4	●
1/16	0.0625	3/8	1-1/2	0.0520	4	●
5/64	0.0781	1/2	1-3/4	0.0625	4	●
3/32	0.0938	1/2	2	0.0781	4	●
7/64	0.1094	5/8	2-1/4	0.0938	4	●
1/8	0.1250	5/8	2-1/4	0.1094	4	●
9/64	0.1406	3/4	2-1/2	0.1250	4	●
5/32	0.1562	3/4	2-1/2	0.1406	4	●
11/64	0.1719	7/8	2-3/4	0.1562	4	●
3/16	0.1875	7/8	2-3/4	0.1719	4	●
13/64	0.2031	1	3	0.1875	4	●
7/32	0.2188	1	3	0.1875	4	●
15/64	0.2344	1	3	0.2188	4	●
1/4	0.2500	1	3	0.2188	4	●
17/64	0.2656	1-1/8	3-1/4	0.2500	6	●
9/32	0.2812	1-1/8	3-1/4	0.2500	6	●
19/64	0.2969	1-1/8	3-1/4	0.2812	6	●
5/16	0.3125	1-1/8	3-1/4	0.2812	6	●
21/64	0.3281	1-1/4	3-1/2	0.3125	6	●
11/32	0.3438	1-1/4	3-1/2	0.3125	6	●
23/64	0.3594	1-1/4	3-1/2	0.3125	6	●
3/8	0.3750	1-1/4	3-1/2	0.3594	6	●
25/64	0.3906	1-1/4	3-1/2	0.3750	6	●
13/32	0.4062	1-1/4	3-1/2	0.3750	6	●
27/64	0.4219	1-3/8	4	0.3750	6	●
7/16	0.4375	1-3/8	4	0.3750	6	●
29/64	0.4531	1-3/8	4	0.4375	6	●
15/32	0.4688	1-3/8	4	0.4375	6	●
31/64	0.4844	1-1/2	4	0.4375	6	●
1/2	0.5000	1-1/2	4	0.4375	6	●
#60	0.0400	1/4	1-1/2	0.0360	4	●
#59	0.0410	1/4	1-1/2	0.0360	4	●
#58	0.0420	3/8	1-1/2	0.0380	4	●
#57	0.0430	3/8	1-1/2	0.0380	4	●
#56	0.0465	3/8	1-1/2	0.0410	4	●
#55	0.0520	3/8	1-1/2	0.0410	4	●
#54	0.0550	3/8	1-1/2	0.0520	4	●
#53	0.0595	3/8	1-1/2	0.0520	4	●
#52	0.0635	3/8	1-1/2	0.0520	4	●
#51	0.0670	1/2	1-3/4	0.0625	4	●
#50	0.0700	1/2	1-3/4	0.0625	4	●
#49	0.0730	1/2	1-3/4	0.0625	4	●
#48	0.0760	1/2	1-3/4	0.0625	4	●
#47	0.0785	1/2	1-3/4	0.0625	4	●
#46	0.0810	1/2	1-3/4	0.0625	4	●
#45	0.0820	1/2	2	0.0781	4	●
#44	0.0860	1/2	2	0.0781	4	●
#43	0.0890	1/2	2	0.0781	4	●
#42	0.0935	1/2	2	0.0781	4	●

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Dc H7	Dec.Equiv. Inch	Lc Inch	L Inch	d Inch	Z teeth	Bright R391
#41	0.0960	1/2	2	0.0781	4	●
#40	0.0980	5/8	2-1/4	0.0938	4	●
#39	0.0995	5/8	2-1/4	0.0938	4	●
#38	0.1015	5/8	2-1/4	0.0938	4	●
#37	0.1040	5/8	2-1/4	0.0938	4	●
#36	0.1065	5/8	2-1/4	0.0938	4	●
#35	0.1100	5/8	2-1/4	0.0938	4	●
#34	0.1110	5/8	2-1/4	0.0938	4	●
#33	0.1130	5/8	2-1/4	0.0938	4	●
#32	0.1160	5/8	2-1/4	0.1094	4	●
#31	0.1200	5/8	2-1/4	0.1094	4	●
#30	0.1285	5/8	2-1/4	0.1094	4	●
#29	0.1360	3/4	2-1/2	0.1250	4	●
#28	0.1405	3/4	2-1/2	0.1250	4	●
#27	0.1440	3/4	2-1/2	0.1250	4	●
#26	0.1470	3/4	2-1/2	0.1406	4	●
#25	0.1495	3/4	2-1/2	0.1406	4	●
#24	0.1520	3/4	2-1/2	0.1406	4	●
#23	0.1540	3/4	2-1/2	0.1406	4	●
#22	0.1570	3/4	2-1/2	0.1406	4	●
#21	0.1590	3/4	2-1/2	0.1406	4	●
#20	0.1610	7/8	2-3/4	0.1562	4	●
#19	0.1660	7/8	2-3/4	0.1562	4	●
#18	0.1695	7/8	2-3/4	0.1562	4	●
#17	0.1730	7/8	2-3/4	0.1562	4	●
#16	0.1770	7/8	2-3/4	0.1719	4	●
#15	0.1800	7/8	2-3/4	0.1719	4	●
#14	0.1820	7/8	2-3/4	0.1719	4	●
#13	0.1850	7/8	2-3/4	0.1719	4	●
#12	0.1890	7/8	2-3/4	0.1719	4	●
#11	0.1910	7/8	2-3/4	0.1719	4	●
#10	0.1935	1	3	0.1875	4	●
#9	0.1960	1	3	0.1875	4	●
#8	0.1990	1	3	0.1875	4	●
#7	0.2010	1	3	0.1875	4	●
#6	0.2040	1	3	0.1875	4	●
#5	0.2055	1	3	0.1875	4	●
#4	0.2090	1	3	0.1875	4	●
#3	0.2130	1	3	0.1875	4	●
#2	0.2210	1	3	0.1875	4	●
#1	0.2280	1	3	0.2188	4	●
A	0.2340	1	3	0.2188	4	●
B	0.2380	1	3	0.2188	4	●
C	0.2420	1	3	0.2188	4	●
D	0.2460	1	3	0.2188	4	●
E	0.2500	1	3	0.2188	4	●
F	0.2570	1-1/8	3-1/4	0.2500	6	●
G	0.2610	1-1/8	3-1/4	0.2500	6	●
H	0.2660	1-1/8	3-1/4	0.2500	6	●
I	0.2720	1-1/8	3-1/4	0.2500	6	●
J	0.2770	1-1/8	3-1/4	0.2500	6	●
K	0.2810	1-1/8	3-1/4	0.2500	6	●
L	0.2900	1-1/8	3-1/4	0.2812	6	●
M	0.2950	1-1/8	3-1/4	0.2812	6	●
N	0.3020	1-1/8	3-1/4	0.2812	6	●
O	0.3160	1-1/8	3-1/4	0.2812	6	●
P	0.3230	1-1/4	3-1/2	0.3125	6	●
Q	0.3320	1-1/4	3-1/2	0.3125	6	●
R	0.3390	1-1/4	3-1/2	0.3125	6	●
S	0.3480	1-1/4	3-1/2	0.3125	6	●
T	0.3580	1-1/4	3-1/2	0.3125	6	●
U	0.3680	1-1/4	3-1/2	0.3594	6	●
V	0.3770	1-1/4	3-1/2	0.3594	6	●
W	0.3860	1-1/4	3-1/2	0.3594	6	●
X	0.3970	1-1/4	3-1/2	0.3750	6	●
Y	0.4040	1-1/4	3-1/2	0.3750	6	●
Z	0.4130	1-1/4	3-1/2	0.3750	6	●