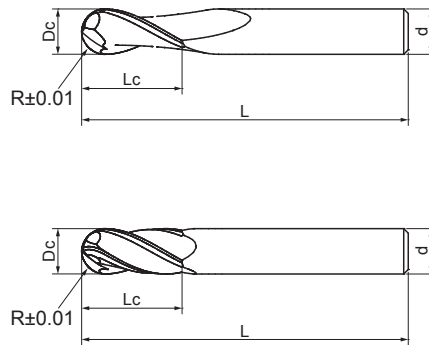


超微粒鎢鋼圓頭立銑刀

Ball Nose End Mills
2&4 Flute Center CuttingMG
CarbideBright
TiAlN

Code No: B212-DC / B214-DC



Z=2



Z=4

Work Material

P	H	M	K	N	S
●	○	○	○	○	○

P	鋼鐵 Steel
---	-------------

M	不銹鋼 Stainless Steel
---	------------------------

K	鑄鐵 Cast Iron
---	-----------------

N	鋁 Aluminium
---	----------------

N	銅 Copper
---	-------------

N	塑膠 Plastics
---	----------------

S	鈦合金 Titanium
---	-----------------

S	鎳 Nickel
---	-------------

Tolerance: DC

All Sizes: +0/-0.03mm

Feature of product:

具良好剛性及耐熱性，可用於鑄鐵，有色金屬，塑膠及其他難加工材料的高速應用。

TiAlN 具高耐腐性塗層，廣泛應用於航太材料、鎳合金、不銹鋼、鑄鐵、鋼鐵。

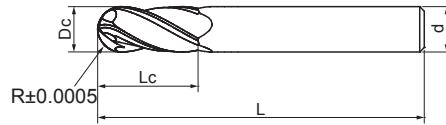
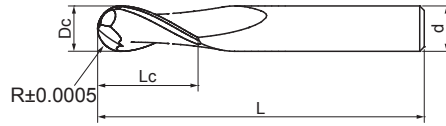
Standard Length

Dc 0 -0.03	R ±0.01	Lc mm	L mm	d h6	Bright B212	TiAlN B212F	Bright B214	TiAlN B214F
0.2	0.1R	0.4	38	3	●	●		
0.3	0.15R	0.6	38	3	●	●		
0.4	0.2R	0.8	38	3	●	●		
0.5	0.25R	1	38	3	●	●		
0.6	0.3R	1.2	38	3	●	●		
0.7	0.35R	1.4	38	3	●	●		
0.8	0.4R	1.6	38	3	●	●		
0.9	0.45R	2	38	3	●	●		
1	0.5R	3	38	3	●	●	●	●
1.5	0.75R	5	38	3	●	●	●	●
2	1R	6	38	3	●	●	●	●
2.5	1.25R	7	38	3	●	●	●	●
3	1.5R	9	38	3	●	●	●	●
3.5	1.75R	12	50	4	●	●	●	●
4	2R	14	50	4	●	●	●	●
4.5	2.25R	16	50	5	●	●	●	●
5	2.5R	16	50	5	●	●	●	●
5.5	2.75R	16	50	6	●	●	●	●
6	3R	20	63	6	●	●	●	●
6.5	3.25R	20	63	8	●	●	●	●
7	3.5R	20	63	8	●	●	●	●
7.5	3.75R	20	63	8	●	●	●	●
8	4R	20	63	8	●	●	●	●
8.5	4.25R	22	72	10	●	●	●	●
9	4.5R	22	72	10	●	●	●	●
9.5	4.75R	22	72	10	●	●	●	●
10	5R	22	72	10	●	●	●	●
11	5.5R	26	75	12	●	●	●	●
12	6R	26	75	12	●	●	●	●
13	6.5R	32	89	14	●	●	●	●
14	7R	32	89	14	●	●	●	●
15	7.5R	32	89	16	●	●	●	●
16	8R	32	89	16	●	●	●	●
17	8.5R	38	100	18	●	●	●	●
18	9R	38	100	18	●	●	●	●
20	10R	38	100	20	●	●	●	●

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P	鋼鐵 Steel
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N	鋁 Aluminium
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N	銅 Copper
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N	塑膠 Plastics
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S	鈦合金 Titanium
---	-----------------

S	鎳 Nickel
---	-------------

Tolerance: DC

All Sizes: +0/-0.001"

Feature of product:

具良好剛性及耐熱性，可用於鑄鐵，有色金屬，塑膠及其他難加工材料的高速應用。

TiAlN具高耐磨性塗層，廣泛應用於航太材料、鎳合金、不銹鋼、鑄鐵、鋼鐵。

Standard Length

Dc 0 -0.001"	Lc Inch	L Inch	d h6	Bright B212	TiAlN B212F	Bright B214	TiAlN B214F
1/32	3/32	1-1/2	1/8	●	●		
3/64	1/8	1-1/2	1/8	●	●		
1/16	3/16	1-1/2	1/8	●	●	●	●
5/64	1/4	1-1/2	1/8	●	●	●	●
3/32	3/8	1-1/2	1/8	●	●	●	●
7/64	3/8	1-1/2	1/8	●	●	●	●
1/8	1/2	1-1/2	1/8	●	●	●	●
5/32	9/16	2	3/16	●	●	●	●
3/16	5/8	2	3/16	●	●	●	●
7/32	5/8	2-1/2	1/4	●	●	●	●
1/4	3/4	2-1/2	1/4	●	●	●	●
9/32	3/4	2-1/2	5/16	●	●	●	●
5/16	13/16	2-1/2	5/16	●	●	●	●
3/8	1	2-1/2	3/8	●	●	●	●
7/16	1	2-3/4	7/16	●	●	●	●
1/2	1	3	1/2	●	●	●	●
9/16	1-1/4	3-1/2	9/16	●	●	●	●
5/8	1-1/4	3-1/2	5/8	●	●	●	●
3/4	1-1/2	4	3/4	●	●	●	●
1	1-1/2	4	1	●	●	●	●