

## 超微粒鎢鋼NC機械鉋刀

## NC Machine Reamers

## 4&amp;6 Flute Straight Shank Chucking Reamers

MG  
CarbideUncoated  
Bright

Code No: R391-DC

## Work Material

P	H	M	K	N	S
○	●	■	●	●	■

P	鋼鐵 Steel
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H	硬化鋼 <48HRC Hardened Steel
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K	鑄鐵 Cast Iron
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N	鋁 Aluminium
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N	銅 Copper
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N	塑膠 Plastics
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## Tolerance: DC

+0.004/+0.008: 0.5-3.0

+0.005/+0.010: 3.0-6.0

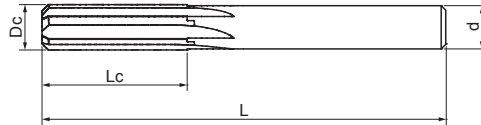
+0.006/+0.012: 6.0-10

+0.008/+0.015: 10-18

## Feature of product:

提供卓越的耐磨性。

在低張力和高耐磨性材料中可以承受最高的切削溫度，如：青銅、銅、橡膠、鋁、鑄鐵及鋼鐵等...



## Standard Length

Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391
0.5	5	38	0.40	4	●
0.6	5	38	0.50	4	●
0.7	5	38	0.60	4	●
0.8	6	38	0.70	4	●
0.9	6	38	0.80	4	●
1	6	38	0.80	4	●
1.1	10	38	1.00	4	●
1.2	10	38	1.04	4	●
1.3	10	38	1.04	4	●
1.4	10	38	1.32	4	●
1.5	10	38	1.32	4	●
1.6	10	38	1.32	4	●
1.7	13	44	1.59	4	●
1.8	13	44	1.59	4	●
1.9	13	44	1.59	4	●
2	13	44	1.59	4	●
2.1	13	51	1.98	4	●
2.2	13	51	1.98	4	●
2.3	13	51	1.98	4	●
2.4	13	51	1.98	4	●
2.5	16	57	2.38	4	●
2.6	16	57	2.38	4	●
2.7	16	57	2.38	4	●
2.8	16	57	2.38	4	●
2.9	16	57	2.78	4	●
3	16	57	2.78	4	●
3.1	16	57	2.78	4	●
3.2	16	57	2.78	4	●
3.3	19	64	2.78	4	●
3.4	19	64	2.78	4	●
3.5	19	64	2.78	4	●
3.6	19	64	2.78	4	●
3.7	19	64	3.57	4	●
3.8	19	64	3.57	4	●



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Standard Length

Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391	Dc H7	Dc mm	L mm	d mm	Z teeth	Bright R391
3.9	19	64	3.57	4	●	8.5	32	89	7.94	6	●
4	19	64	3.57	4	●	8.6	32	89	7.94	6	●
4.1	22	70	3.97	4	●	8.7	32	89	7.94	6	●
4.2	22	70	3.97	4	●	8.8	32	89	7.94	6	●
4.3	22	70	3.97	4	●	8.9	32	89	7.94	6	●
4.4	22	70	3.97	4	●	9	32	89	7.94	6	●
4.5	22	70	4.37	4	●	9.1	32	89	7.94	6	●
4.6	22	70	4.37	4	●	9.2	32	89	9.13	6	●
4.7	22	70	4.37	4	●	9.3	32	89	9.13	6	●
4.8	22	70	4.37	4	●	9.4	32	89	9.13	6	●
4.9	22	70	4.76	4	●	9.5	32	89	9.13	6	●
5	25	76	4.76	4	●	9.6	32	89	9.13	6	●
5.1	25	76	4.76	4	●	9.7	32	89	9.13	6	●
5.2	25	76	4.76	4	●	9.8	32	89	9.13	6	●
5.3	25	76	4.76	4	●	9.9	32	89	9.53	6	●
5.4	25	76	4.76	4	●	10	32	89	9.53	6	●
5.5	25	76	4.76	4	●	10.1	32	89	9.53	6	●
5.6	25	76	4.76	4	●	10.2	32	89	9.53	6	●
5.7	25	76	5.56	4	●	10.3	32	89	9.53	6	●
5.8	25	76	5.56	4	●	10.4	32	89	9.53	6	●
5.9	25	76	5.56	4	●	10.5	32	89	9.53	6	●
6	25	76	5.56	4	●	10.6	35	102	9.53	6	●
6.1	25	76	5.56	4	●	10.7	35	102	9.53	6	●
6.2	25	76	5.56	4	●	10.8	35	102	9.53	6	●
6.3	25	76	5.56	4	●	10.9	35	102	9.53	6	●
6.4	25	76	5.56	4	●	11	35	102	9.53	6	●
6.5	29	83	6.35	6	●	11.1	35	102	9.53	6	●
6.6	29	83	6.35	6	●	11.2	35	102	9.53	6	●
6.7	29	83	6.35	6	●	11.3	35	102	9.53	6	●
6.8	29	83	6.35	6	●	11.4	35	102	9.53	6	●
6.9	29	83	6.35	6	●	11.5	35	102	9.53	6	●
7	29	83	6.35	6	●	11.6	35	102	11.11	6	●
7.1	29	83	6.35	6	●	11.7	35	102	11.11	6	●
7.2	29	83	6.35	6	●	11.8	35	102	11.11	6	●
7.3	29	83	7.14	6	●	11.9	35	102	11.11	6	●
7.4	29	83	7.14	6	●	12	38	102	11.11	6	●
7.5	29	83	7.14	6	●	12.1	38	102	11.11	6	●
7.6	29	83	7.14	6	●	12.2	38	102	11.11	6	●
7.7	29	83	7.14	6	●	12.3	38	102	11.11	6	●
7.8	29	83	7.14	6	●	12.4	38	102	11.11	6	●
7.9	29	83	7.14	6	●	12.5	38	102	11.11	6	●
8	29	83	7.14	6	●	12.6	38	102	11.11	6	●
8.1	32	89	7.94	6	●	12.7	38	102	11.11	6	●
8.2	32	89	7.94	6	●	12.8	38	102	11.11	6	●
8.3	32	89	7.94	6	●	12.9	38	102	11.11	6	●
8.4	32	89	7.94	6	●	13	38	102	11.11	6	●

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