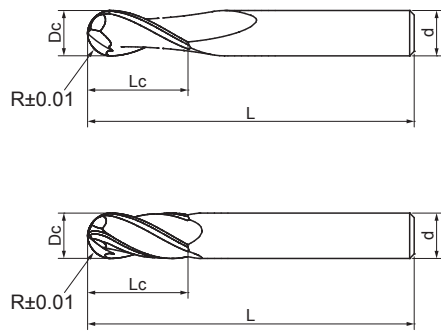


超微粒鎢鋼圓頭立銑刀

Ball Nose End Mills
2&4 Flute Center Cutting

MG Carbide Bright TiAlN 30° 710° U

Code No: B280-DC / B281-DC
Code No: B282-DC / B284-DC



Work Material

P	H	M	K	N	S
●	○	○	○	○	○

- P** 鋼鐵 Steel
- M** 不銹鋼 Stainless Steel
- K** 鑄鐵 Cast Iron
- N** 鋁 Aluminium
- N** 銅 Copper
- N** 塑膠 Plastics
- S** 鈦合金 Titanium
- S** 鎳 Nickel

Tolerance: DC
All Sizes: +0/-0.03mm

Feature of product:
具良好剛性及耐熱性，可用於鑄鐵，有色金屬，塑膠及其他難加工材料的高速應用。
TiAlN 具高耐腐蝕性塗層，廣泛應用於航太材料、鎳合金、不銹鋼、鑄鐵、鋼鐵。

Long Length

Dc 0 -0.03	R ±0.01	Lc mm	L mm	d h6	Bright B280	TiAlN B280F	Bright B281	TiAlN B281F
3	1.5R	20	57	3	●	●	●	●
4	2R	20	57	4	●	●	●	●
5	2.5R	25	63	5	●	●	●	●
6	3R	28	75	6	●	●	●	●
7	3.5R	30	75	8	●	●	●	●
8	4R	30	75	8	●	●	●	●
9	4.5R	32	75	10	●	●	●	●
10	5R	32	75	10	●	●	●	●
12	6R	50	100	12	●	●	●	●
14	7R	57	127	14	●	●	●	●
16	8R	57	127	16	●	●	●	●
20	10R	57	127	20	●	●	●	●

Extra Long Length

Dc 0 -0.03	R ±0.01	Lc m	L mm	d h6	Bright B282	TiAlN B282F	Bright B284	TiAlN B284F
3	1.5R	25	75	3	●	●	●	●
4	2R	28	75	4	●	●	●	●
5	2.5R	32	75	5	●	●	●	●
6	3R	38	100	6	●	●	●	●
8	4R	42	100	8	●	●	●	●
10	5R	45	100	10	●	●	●	●
12	6R	75	150	12	●	●	●	●
14	7R	80	150	14	●	●	●	●
16	8R	80	150	16	●	●	●	●
20	10R	80	150	20	●	●	●	●

超微粒鎢鋼圓頭立銑刀

Ball Nose End Mills 2&4 Flute Center Cutting

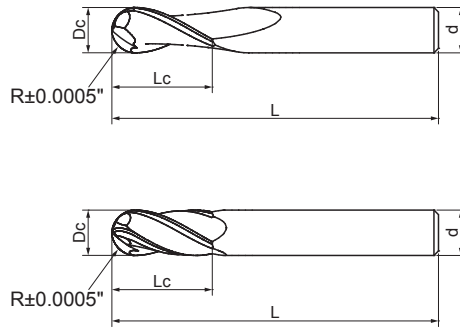
MG
Carbide

Bright
TiAlN



ANSI

Code No: B280-DC / B281-DC
Code No: B282-DC / B284-DC



Work Material

P	H	M	K	N	S
●	○	○	○	○	○

P	鋼鐵 Steel
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M	不銹鋼 Stainless Steel
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K	鑄鐵 Cast Iron
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N	鋁 Aluminium
---	----------------

N	銅 Copper
---	-------------

N	塑膠 Plastics
---	----------------

S	鈦合金 Titanium
---	-----------------

S	鎳 Nickel
---	-------------

Tolerance: DC

All Sizes: +0/-0.001"

Feature of product:

具良好剛性及耐熱性，可用於鑄鐵，有色金屬，塑膠及其他難加工材料的高速應用。

TiAlN具高耐磨性塗層，廣泛應用於航太材料、鎳合金、不銹鋼、鑄鐵、鋼鐵。

Long Length

Dc 0 -0.001"	Lc Inch	L Inch	d h6	Bright B280	TiAlN B280F	Bright B281	TiAlN B281F
1/8	3/4	2-1/4	1/8	●	●	●	●
3/16	3/4	2-1/2	3/16	●	●	●	●
1/4	1-1/8	3	1/4	●	●	●	●
5/16	1-1/8	3	5/16	●	●	●	●
3/8	1-1/8	3	3/8	●	●	●	●
7/16	2	4	7/16	●	●	●	●
1/2	2	4	1/2	●	●	●	●
5/8	2-1/4	5	5/8	●	●	●	●
3/4	2-1/4	5	3/4	●	●	●	●
1	2-1/4	5	1	●	●	●	●

Extra Long Length

Dc 0 -0.001"	Lc Inch	L Inch	d h6	Bright B282	TiAlN B282F	Bright B284	TiAlN B284F
1/8	1	3	1/8	●	●	●	●
3/16	1-1/8	3	3/16	●	●	●	●
1/4	1-1/2	4	1/4	●	●	●	●
5/16	1-5/8	4	5/16	●	●	●	●
3/8	1-3/4	4	3/8	●	●	●	●
7/16	3	6	7/16	●	●	●	●
1/2	3	6	1/2	●	●	●	●
5/8	3	6	5/8	●	●	●	●
3/4	3	6	3/4	●	●	●	●
1	3	6	1	●	●	●	●