

E238-2.5SX / 4.0SX 超微粒鎢鋼塗層難削材用立銑刀(C角保護・分屑槽)

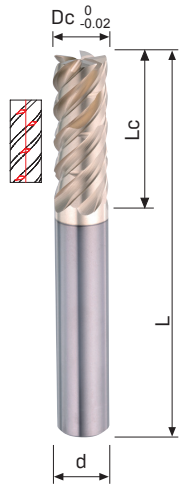
End Mills For Difficult To Cut Materials (Chamfer Corner • Chipbreaker)

MG
Carbide

AlTiXZrN
SX



Type of Operation



Code No. E238-2.5SX-Dc

Dc 0 -0.02	45° mm	Lc mm	L mm	d h6	AlTiXZrN E238-2.5SX
6	0.09	15	50	6	●
8	0.12	20	60	8	●
10	0.15	25	72	10	●
12	0.18	30	75	12	●
16	0.24	40	100	16	●
20	0.3	50	100	20	●

Work Material

P	H	M	K	N	S
●	●	●	●	●	●

P 鋼鐵
Steel

H 硬化鋼 <38HRC
Hardened Steel

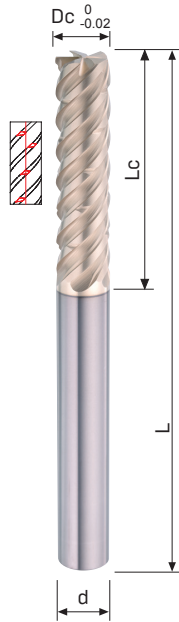
H 硬化鋼 <48HRC
Hardened Steel

M 不銹鋼
Stainless Steel

S 鈦合金
Titanium

S 鎳
Nickel

S 高溫合金
High Temp Alloys



Code No. E238-4.0SX-Dc

Dc 0 -0.02	45° mm	Lc mm	L mm	d h6	AlTiXZrN E238-4.0SX
6	0.09	24	65	6	●
8	0.12	32	75	8	●
10	0.15	40	100	10	●
12	0.18	48	100	12	●
16	0.24	64	120	16	●
20	0.3	80	140	20	●

Feature of product:

5刃雙芯設計，高剛性，不等分割，高螺旋，分屑槽設計。
適用高速動態側粗銑等應用工法。
刀口鋒利刀尖有C角保護，適用切削於鋼鐵、不銹鋼、鈦合金、鎳基合金及高溫合金…等材料。